

Chemical compatibility of proton conducting LaNbO_4 electrolyte with potential oxide cathodes

J.R. Tolchard, H. Lea Lein, T. Grande*

Department of Materials Science and Engineering, Norwegian University of Science and Technology, N-7491 Trondheim, Norway

Received 28 January 2009; received in revised form 25 March 2009; accepted 31 March 2009

Available online 17 May 2009

Abstract

The chemical and physical compatibility of the proton conducting electrolyte material LaNbO_4 with the potential partner materials LaMO_3 ($M=\text{Mn}$, Fe , Co) and La_2NiO_4 is investigated via the reaction of fine-grained powders and solid-state diffusion couples. Results show generally good chemical compatibility for LaNbO_4 with perovskite type compositions, particularly the LaFeO_3 and LaMnO_3 systems. In contrast, Ruddlesden–Popper type phases are predicted to be poor candidates for use with LaNbO_4 . Investigation of the $\text{La}_2\text{O}_3\text{–NiO–Nb}_2\text{O}_5$ and $\text{La}_2\text{O}_3\text{–CoO–Nb}_2\text{O}_5$ phase diagrams finds two new perovskite-related materials of stoichiometry $\text{LaNb}_{1/3}\text{M}_{2/3}\text{O}_3$ ($M=\text{Ni}$, Co), and indicates coexistence of LaNbO_4 with the binary oxides NiO and CoO . Additionally, reduction of a $\text{LaNbO}_4\text{–NiO}$ composite confirms coexistence of LaNbO_4 with Ni , and so it is concluded that doped- $\text{LaMO}_3|\text{LaNbO}_4|\text{Ni–LaNbO}_4$ type electrochemical cells may be manufactured via a direct co-firing route without the formation of secondary phases at inter-phase boundaries.

© 2009 Elsevier Ltd. All rights reserved.

Keywords: SOFC; LaNbO_4 ; Proton conducting electrolyte; Materials compatibility; Perovskite

1. Introduction

Hydrogen is an important industrial feedstock used in large quantities by the petro- and agro-chemical industries. Additionally it is forecast to become a key part of the next generation power production and distribution infrastructure, provided new technologies for the efficient large-scale production and utilisation of H_2 can be developed. Central to these technologies is the development of improved ionically conducting membranes, as they form the core of devices such as steam electrolyzers, hydrogen separators and fuel cells which are expected to underpin the forthcoming hydrogen economy.

Such membranes typically conduct either protons, oxide or hydroxide ions, and may operate between room temperature and 1000°C depending on application. High temperature systems based on ceramic oxides are increasingly being viewed as attractive options for static applications owing to their high efficiency and greater tolerance for fuel impurities. To date, such systems have tended to be based around an oxide ion conducting

membrane operating close to 1000°C , but lower temperature is extremely attractive as it improves device lifetime and reduces manufacturing costs. This has focussed attention on proton conducting ceramics. State of the art in this respect are the perovskite structured alkaline earth cerate and zirconate systems,^{1–4} which offer high performance at intermediate temperatures, but suffer from poor chemical and mechanical stability under typical operational conditions.⁵ Their application is also hindered by the processing difficulties associated with H_2O and CO_2 uptake at intermediate temperatures,⁶ and for the zirconates, poor sinterability.⁷

Recently a new family of *ortho*-niobate proton conductors was reported by Haugsrud and Norby.⁸ Whilst these do not offer the performance of the best cerate and zirconate systems ($\sim 0.001\text{ S cm}^{-1}$ at 950°C for Ca -doped LaNbO_4),⁹ considerably reduced reactivity with respect to both water and CO_2 . This translates into both easier materials processing and improved stability under “real world” operating conditions, making them attractive for applications such as solid oxide fuel cells (SOFCs) where long term stability under humid/ CO_2 atmospheres is crucial. However, application of these materials requires appropriate electrode partner materials need to be found. Ideally a material exhibiting high levels of protonic and electronic con-

* Corresponding author.

E-mail address: tor.grande@material.ntnu.no (T. Grande).

ductivity, appropriate catalytic activity and thermal and chemical compatibility with the electrolyte material is desired. Unfortunately all of these objectives have yet to be realised in an oxide form, and so in protonic systems it is common to implement a metallic or electrolyte cermet anode (usually using nickel)^{10,11} and a platinum/noble metal cathode.¹² It has recently been proposed that the use of a mixed electronic and oxide conducting cathode,¹³ possibly in the form of a composite with the electrolyte material, would offer a degree of tailorability absent when noble metals are used, and would reduce raw material costs. Many of these materials also have the advantage of being relatively mature technologies. Accordingly, we have chosen to evaluate the chemical compatibility of LaNbO₄ with the model materials, LaMO₃ (M=Mn, Fe and Co) and La₂NiO₄. LaMO₃ (M=Mn, Fe and Co) substituted with alkali earth on the lanthanum site are prime candidates as cathode materials (Sr-substituted LaMnO₃ is the state of the art cathode in SOFC). Materials with alkali earth substitution were however not used in this study to reduce the number of chemical components and to simplify the investigation. The chosen systems are intended to reflect the wider oxide cathode systems, with the results providing a basis for prediction of likely candidates beyond those tested.

2. Experimental

Powders of LaMnO₃, LaFeO₃, LaCoO₃ and La₂NiO₄ were synthesised via spray pyrolysis of appropriate solutions of metal nitrates. A complexing agent, ethylenediaminetetraacetic acid (EDTA), was used to assist dissolution and homogeneous reaction during pyrolysis. Synthesis of LaNbO₄ was via a more complex route using a Nb-malic precursor and is reported in detail elsewhere.¹⁴ As-prepared powders were then calcined in air at 800–900 °C to remove residual nitrates/organics, and milled in isopropanol for 6–8 h using 5 mm zirconia media. The resulting final product was a pure, finely divided, sub-micron powder.

To assess phase compatibility with LaMO₃ (M=Mn, Fe, Co), 1:1 mixtures (by mass) of LaNbO₄:LaMO₃ were ground together, pressed into tablet form and fired at 1150 °C in 36 h segments, with a regrinding step between each. Reaction of LaNbO₄ with La₂NiO₄ was ascertained for three composition ratios: 1:1, 1:2 and 2:1, measured again by mass. In the wider La₂O₃–NiO–Nb₂O₅ phase diagram, dried powders of high quality commercially produced binary oxides were used, again being reacted in tablet form. Stability under reducing conditions was assessed via reaction at 900 °C under a flowing atmosphere of 5% H₂ in N₂.

Additionally, dense LaNbO₄ ceramics were produced via uniaxial compression at 80 MPa, followed by firing at 1200 °C for 6 h in air. These were then polished with fine abrasives down to 1 μm and a slurry of LaMO₃ (M=Mn, Fe) coated on the surface to form a diffusion couple. The couples thus formed were fired at 1300 °C for 36 h, with heating and cooling rates of 200 °C/h.

Phase formation in the powder samples was analysed using a Bruker D8 Advance powder diffractometer (Cu-Kα radiation, Vântec detector). Phases were identified via the PDF database, with Rietveld refinement and profile fitting performed using

the Topas 2.1 software suite. The microstructure of diffusion couples was studied using an Hitachi N-3400 scanning electron microscope (SEM) equipped with an Oxford Instruments INCA X-sight (model 7021) energy dispersive X-ray spectroscopy spectrometer (EDS). Samples for SEM/EDS analysis were mounted in epoxy resin, polished with fine abrasives (down to 1 μm) and coated with carbon. Sample compositions were analysed via both spot analyses and X-ray element mapping, with line profiles calculated from the element maps using a spot size in the region 9–16 μm². All analysis was performed using the Oxford Instruments INCA analysis tools, calibrated relative to a Co standard, with the estimated error in cation compositions being <5%.

3. Results

Mixtures of microfine powders of LaNbO₄ with LaMO₃ (M=Mn, Fe and Co) were initially fired for between 72 and 144 h with diffractograms collected at 36 h intervals. For M=Mn and Fe, no secondary phases were observed after the initial firing step, but the powders were subjected to further firing to determine the extent of any interdiffusion which may occur. For both LaCoO₃ and La₂NiO₄, reaction with LaNbO₄ was observed, with equilibrium being obtained after the third firing step (108 h total firing time). We note that for all systems the presence of two phases at equilibrium is in good accord with the Gibbs phase rule, $ph + f = c + 2$, where c is the number of components ($La + Nb + M + O = 4$), f is the number of degrees of freedom, and ph is the number of phases present.

Diffractograms of the M=Mn and Fe systems, obtained after 72 h reaction at 1150 °C, are presented in Fig. 1 with corre-

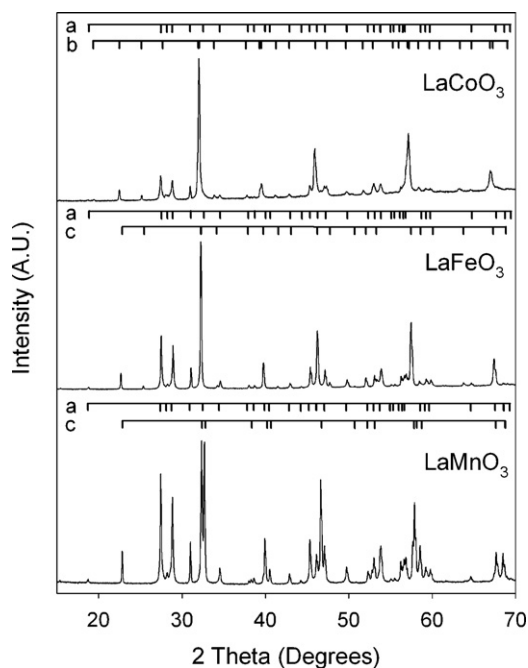


Fig. 1. X-ray powder diffractograms for powder composites of LaNbO₄ and LaMO₃ after 72 h firing at 1100 °C. Peak positions are shown for the equilibrium phases: (a) LaNbO₄, (b) LaCo_{2/3}Nb_{1/3}O₃ and (c) LaMO₃.

Table 1
Rietveld refinement results for powder composites of LaNbO₄ with LaMO₃ (M=Mn, Fe and Co).

Cathode system	Rwp	Phase	Space group	Unit cell	Phase fraction (wt. %)	Reference
LaMnO ₃	5.67	LaMnO ₃	<i>R-3c</i>	<i>a</i> = 5.53072(6) <i>c</i> = 13.3434(2)	48.6(49)	30
		LaNbO ₄	<i>C2/c</i>	<i>a</i> = 7.3421(2) <i>b</i> = 11.5219(4) <i>c</i> = 5.2016(2) β = 130.921(2)	51.4(49)	31
LaFeO ₃	4.86	LaFeO ₃	<i>Pbnm</i>	<i>a</i> = 5.5619(6) <i>b</i> = 5.5538(5) <i>c</i> = 7.8496(8)	49.2(2)	32
		LaNbO ₄	<i>C2/c</i>	<i>a</i> = 7.3419(7) <i>b</i> = 11.5206(11) <i>c</i> = 5.2018(5) β = 130.926(2)	50.8(2)	31
LaCoO ₃	3.53	LaCo _{2/3} Nb _{1/3} O ₃	<i>P21/n</i>	<i>a</i> = 5.5722(10) <i>b</i> = 5.6048(11) <i>c</i> = 7.8865(16) β = 90.007(34)	65.5(13)	15
		LaNbO ₄	<i>C2/c</i>	<i>a</i> = 7.3445(15) <i>b</i> = 11.5327(24) <i>c</i> = 5.2047(11) β = 131.035(6)	34.5(13)	31

Table 2
Rietveld refinement results for reactions occurring in the phase diagram La₂O₃–Nb₂O₅–NiO.

Ratio LaNbO ₄ :La ₂ NiO ₄	Rwp	Phase	Space group	Unit cell	Weight fraction	Reference
1:2	3.05	La ₂ NiO ₄	<i>Fmmm</i>	<i>a</i> = 5.4540(3) <i>b</i> = 5.4629(3) <i>c</i> = 12.6833(6)	16.2(1)	33
		La ₃ NbO ₇	<i>Pnma</i>	<i>a</i> = 7.7487(4) <i>b</i> = 11.1519(6) <i>c</i> = 7.6289(4)	39.0(1)	34
		LaNi _{2/3} Nb _{1/3} O ₃	<i>P21/n</i>	<i>a</i> = 5.5812(3) <i>b</i> = 5.6241(3) <i>c</i> = 7.9011(5) β = 90.001(3)	44.8(1)	15
1:1	3.71	LaNbO ₄	<i>C2/c</i>	<i>a</i> = 7.3465(8) <i>b</i> = 11.5325(13) <i>c</i> = 5.2041(7) β = 130.999(7)	15.6(2)	31
		La ₃ NbO ₇	<i>Pnma</i>	<i>a</i> = 7.7503(4) <i>b</i> = 11.1595(6) <i>c</i> = 7.6254(4)	39.6(2)	34
		LaNi _{2/3} Nb _{1/3} O ₃	<i>P21/n</i>	<i>a</i> = 5.5880(3) <i>b</i> = 5.6375(3) <i>c</i> = 7.9161(4) β = 89.991(3)	44.8(2)	15
2:1	4.92	LaNbO ₄	<i>C2/c</i>	<i>a</i> = 7.3426(10) <i>b</i> = 11.5249(16) <i>c</i> = 5.2019(7) β = 130.939(3)	43.8(1)	31
		La ₃ NbO ₇	<i>Pnma</i>	<i>a</i> = 7.7492(11) <i>b</i> = 11.1538(15) <i>c</i> = 7.6259(10)	26.1(8)	34
		LaNi _{2/3} Nb _{1/3} O ₃	<i>P21/n</i>	<i>a</i> = 5.5866(9) <i>b</i> = 5.6343(9) <i>c</i> = 7.9125(13) β = 89.888(12)	30.2(2)	15

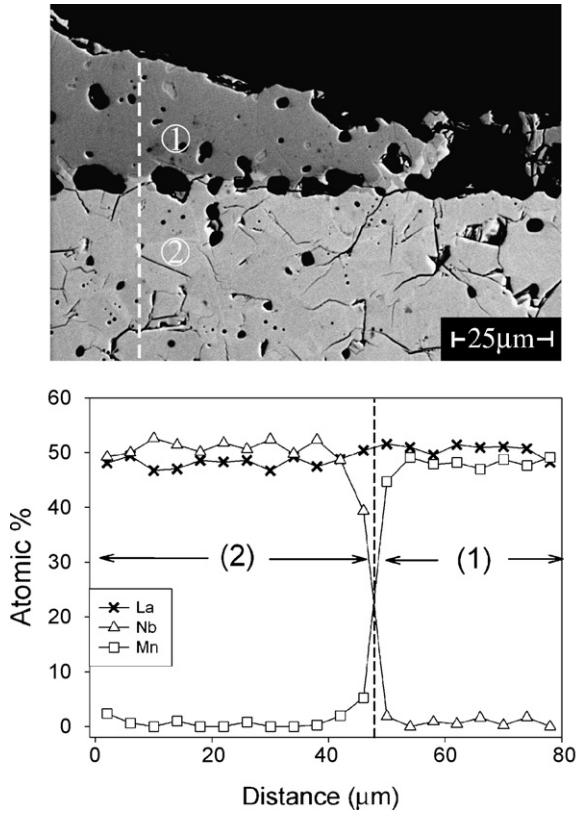


Fig. 2. (a) Backscattered electron micrograph of the $\text{LaNbO}_4/\text{LaMnO}_3$ diffusion couple following 36 h firing at 1300°C in air. (b) Phase composition taken along the marked line in (a). The numbered regions correspond to those marked in (a).

sponding Rietveld refinement results given in Table 1. It can be seen that for the $\text{LaNbO}_4\text{--LaFeO}_3/\text{LaMnO}_3$ systems, no reaction is observed: No secondary phases are observed, and unit cell parameters for both LaNbO_4 and LaMO_3 phases agree excellently with literature values, indicating that no significant interdiffusion has occurred. The calculated final phase fractions also correlate with the starting phase fractions. Diffusion couples of these systems (Figs. 2a and 3a), fired at the slightly higher temperature of 1300°C , confirm this finding, with EDS compositional analysis (Figs. 2b and 3b) showing a clear phase boundary and no evidence of diffusion of either Mn/Fe or Nb between the phases. We note that no thermodynamic barrier exists for interdiffusion of La between coexistent phases, but this cannot be measured by the techniques employed here.

Diffractograms of powder mixtures of LaNbO_4 with LaCoO_3 and La_2NiO_4 are shown respectively in Figs. 1 and 4, with Rietveld refinement results presented in Tables 1 and 2. Reaction equilibrium in both systems was observed after 144 h total firing at 1150°C , with EDS analysis identifying the primary product phases as being of approximate composition $\text{LaNb}_{1/3}\text{M}_{2/3}\text{O}_3$. Provisional indexing of the diffractograms suggests the phases to be distorted, cation ordered perovskite of structure similar to $\text{LaNb}_{1/3}\text{Mg}_{2/3}\text{O}_3$.¹⁵ We note that a full structural analysis of single phase samples of these materials is underway, the results of which will be reported elsewhere. For this work the $\text{LaNb}_{1/3}\text{Mg}_{2/3}\text{O}_3$ structural model¹⁵ was applied in the multiphase Rietveld analysis of the system, allowing calculation

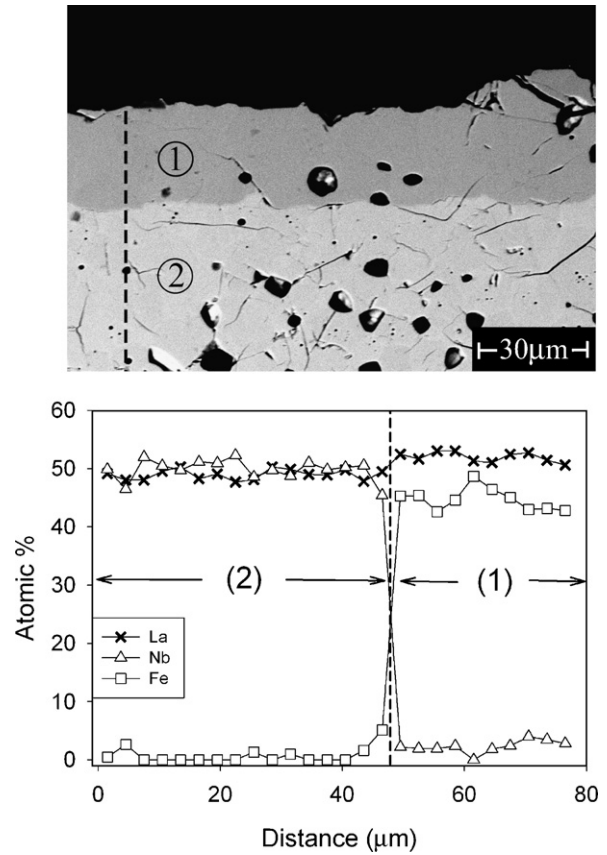


Fig. 3. (a) Backscattered electron micrograph of the $\text{LaNbO}_4/\text{LaFeO}_3$ diffusion couple following 36 h firing at 1300°C in air. (b) Phase composition taken along the marked line in (a). The numbered regions correspond to those marked in (a).

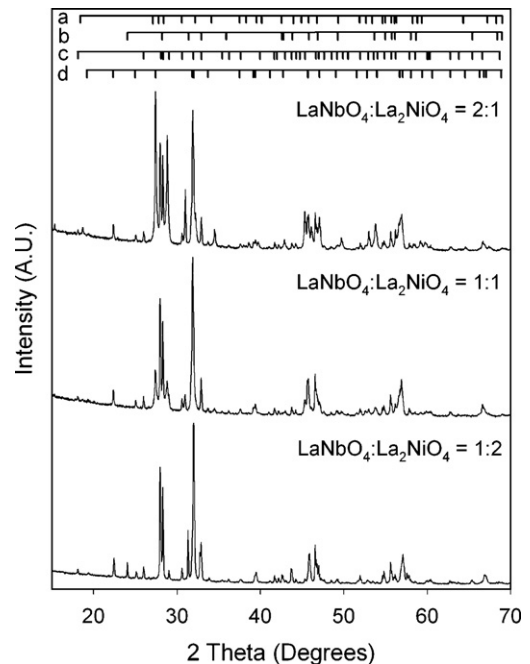


Fig. 4. X-ray powder diffractograms for powder composites of LaNbO_4 and La_2NiO_4 after 72 h firing at 1100°C . The respective ratios 1:2, 1:1 and 2:1 of $\text{LaNbO}_4:\text{La}_2\text{NiO}_4$ correspond to compositions 1–3 in Fig. 5. Peak positions are shown for the equilibrium phases: (a) LaNbO_4 , (b) La_2NiO_4 , (c) La_3NbO_7 and (d) $\text{LaNi}_{2/3}\text{Nb}_{1/3}\text{O}_3$.

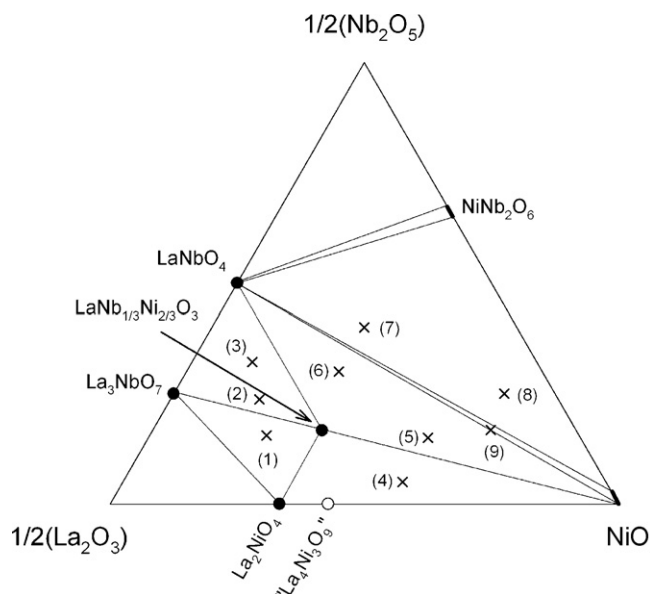


Fig. 5. Isothermal and isobaric section of the La_2O_3 – NiO – Nb_2O_5 phase diagram at 1150°C . Alkemade lines are shown as solid lines, with solid solutions in bold. Numbers correspond to the synthesised compositions marked with an “x”, and are discussed in the text. The phase “ $\text{La}_4\text{Ni}_3\text{O}_9$ ” is projection of the oxidised phase $\text{La}_4\text{Ni}_3\text{O}_{10-\delta}$ onto the isobaric plane.

of the respective fractions of the product phases formed, and thus providing insight into the reactions occurring. Accordingly, for the $\text{M}=\text{Co}$ system, relative equilibrium phase fractions of 2:1 ($\text{LaNb}_{1/3}\text{Co}_{2/3}\text{O}_3$: LaNbO_4) suggest the following balanced reaction:



The La_2NiO_4 system is complicated slightly by being in a more La-rich region of the respective phase diagram. Consequently a quantity of an additional phase, La_3NbO_7 is observed. In this case, the equilibrium reaction products of three compositions 1:2, 1:1 and 2:1 of LaNbO_4 : La_2NiO_4 (labelled 1–3 in Fig. 5) were used to calculate the balanced reaction:



The formation of the previously unreported $\text{LaNb}_{1/3}\text{Ni}_{2/3}\text{O}_3$ phase prompted a wider investigation of this portion of the ternary La_2O_3 – NiO – Nb_2O_5 phase diagram. Accordingly a number of additional samples were synthesised and fired under the same conditions as the initial LaNbO_4 / La_2NiO_4 powder compacts. Equilibrium products were identified via the PDF database¹⁶ and confirmed via multiphase Rietveld refinement. Combination with existing data for the binary joins^{17–19} allowed derivation of an isobaric–isothermal section of the ternary phase diagram La_2O_3 – NiO – Nb_2O_5 . This is presented in Fig. 5, with the synthesised compositions labelled 1–8. We note that as this work is concerned primarily with the compatibility of LaNbO_4 with potential electrode partner materials, the Nb-rich portion of the phase diagram was not explored. According to the Gibbs phase rule, a system with 4 components can show a maximum of 6 phases at equilibrium. Fixing the independent variables of temperature and pressure this reduces to 4, which accords well

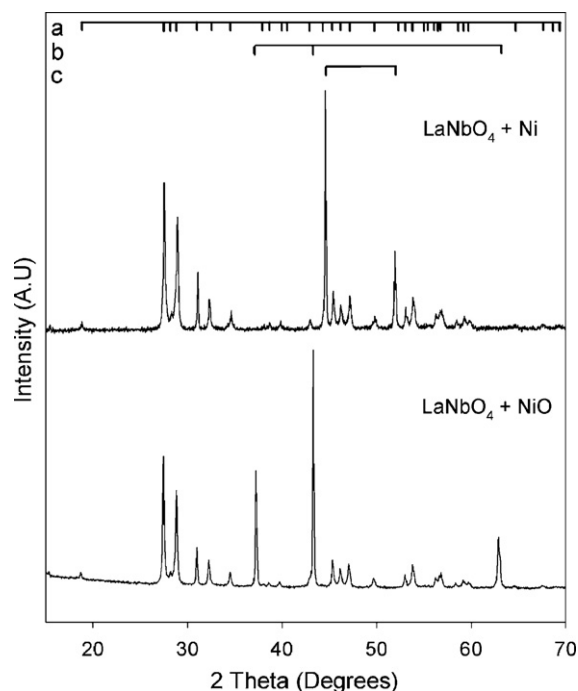


Fig. 6. X-ray powder diffractograms for the composition “9” shown in Fig. 5, before and after reduction in flowing 5% H_2 in N_2 .

with our observations of three condensed phases for the system. For the composition labelled “4”, a Ruddlesden–Popper phase, probably $\text{La}_4\text{Ni}_3\text{O}_{10-\delta}$,²⁰ was observed and as this lies out of the plane of the phase diagram presented in Fig. 5 (being partially oxidised) it has been projected onto the diagram as $\text{La}_4\text{Ni}_3\text{O}_9$.

The portion of the phase diagram investigated is relatively uncomplicated, with only one new phase found: $\text{LaNb}_{0.33}\text{Ni}_{0.66}\text{O}_3$. Coexistence of this phase with LaNbO_4 , La_3NbO_7 , La_2NiO_4 and NiO is predicted in this T– $p\text{O}_2$ region, though our diffraction analysis is inconclusive with respect to the limited solid solubility of Nb_2O_5 into NiO reported previously.¹⁷ The nickel-rich niobate $\text{Ni}_4\text{Nb}_2\text{O}_9$ is not observed to form at the temperatures used here, which accords with previous studies,²¹ and so an alkemade triangle linking LaNbO_4 , NiNb_2O_6 and NiO is observed. This region of the phase diagram is predicted to change with the formation of $\text{Ni}_4\text{Nb}_2\text{O}_9$ at ~ 1200 – 1250°C .²¹ A second firing of the sample labelled “9” under reducing conditions (5% H_2 in N_2) confirmed coexistence of LaNbO_4 with Ni also (Fig. 6), with SEM and EDS analysis (Fig. 7) respectively confirming good microstructural properties and the absence of interdiffusion between the LaNbO_4 and Ni phases. Accordingly, with consideration of the Ni–O binary phase diagram²² a further alkemade triangle linking LaNbO_4 , NiO and Ni can be predicted lying out of the plane of Fig. 5.

4. Discussion

It is clear from our results that LaNbO_4 shows good stability with respect to LaMO_3 perovskite compositions: For $\text{M}=\text{Mn}/\text{Fe}$ no reaction is seen and for $\text{M}=\text{Co}/\text{Ni}$ the reaction products are the perovskite materials $\text{LaNb}_{1/3}\text{M}_{2/3}\text{O}_3$. It is shown directly for the Ni system, and expected for the other systems, that the promising

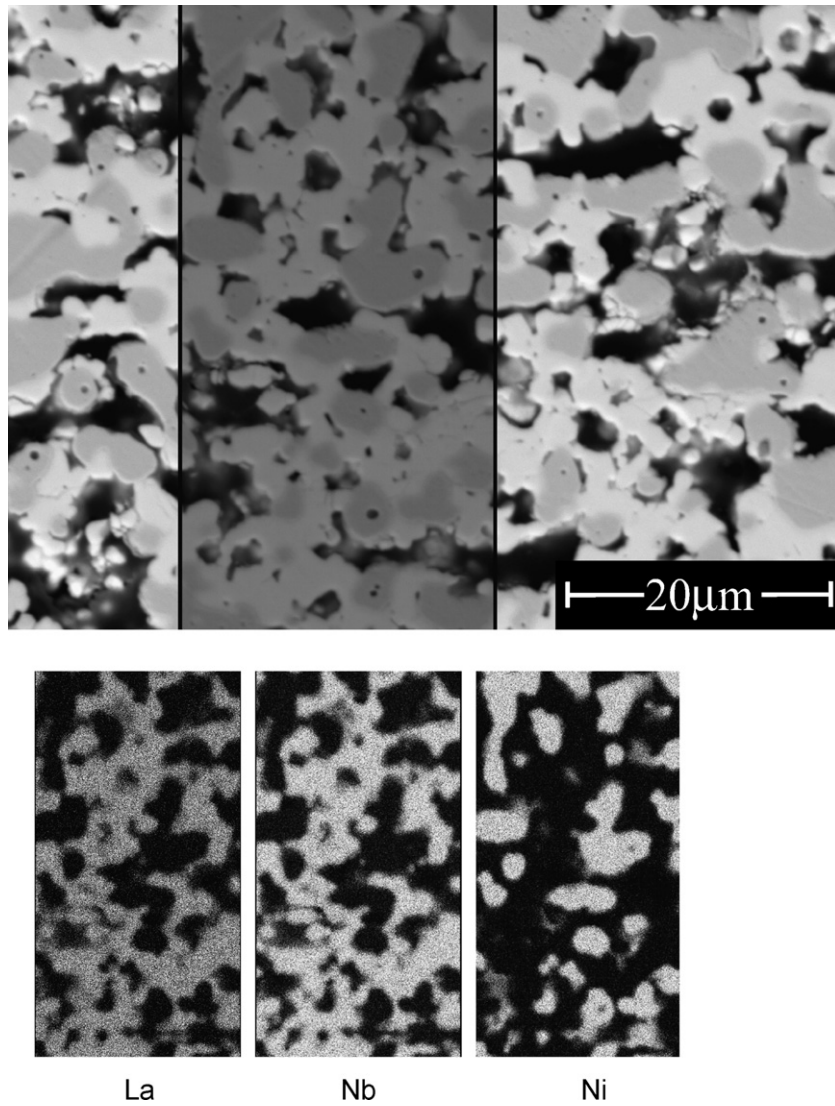


Fig. 7. (a) Backscattered electron micrograph of a LaNbO_4 -Ni cermet formed via reduction of sample “9” in flowing 5% H_2 in N_2 . (b) EDS element maps collected over the shaded area shown in (a).

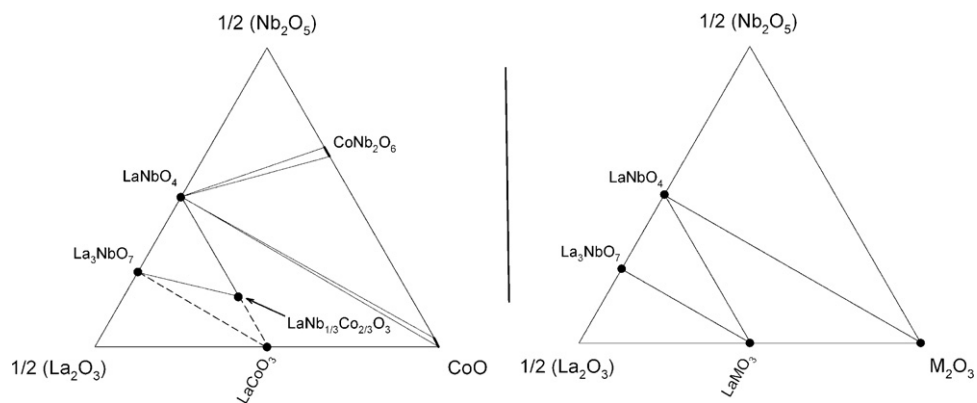


Fig. 8. Predicted phase diagrams for La_2O_3 - CoO - Nb_2O_5 and La_2O_3 - M_2O_3 - Nb_2O_5 ($\text{M}=\text{Mn}, \text{Fe}$) based on this work and existing phase diagrams (see text for references).

Ruddlesden–Popper type cathode materials²³ are too La-rich and are thus unsuitable for application with LaNbO₄. The other two coexistent phases found for the M=Ni system, NiNb₂O₆ and NiO are not known as cathode materials, though the latter is often used as a precursor in the formation of electrolyte-cermet anodes. Coexistence of both NiO and Ni with LaNbO₄ thus simplifies the manufacture of Ni–LaNbO₄ cermets, allowing co-firing of cell components in air without reaction.

The formation of the LaNb_{1/3}M_{2/3}O₃ phases in the M=Co/Ni systems highlights the importance of pO₂ and T with respect to the systems studied here, as the relative stability of this phase with respect to LaMO₃ is governed by the relative stabilities of M²⁺ and M³⁺. Accordingly, phase diagrams for the M=Mn, Fe and Co can be tentatively suggested based on the reactions of the respective LaMO₃ materials studied, and existing literature for the La₂O₃–M₂O₃/MO binary joins.^{24–27} These are presented in Fig. 8.

For M=Co, the similarities between the NiO–Nb₂O₅ and CoO–Nb₂O₅ systems¹⁷ extend to the La₂O₃–CoO–Nb₂O₅ ternary diagram. The significant difference is the stability of LaCoO₃ under ambient pO₂ and the corresponding instability of the Ruddlesden–Popper phases seen for the nickelate system,²³ resulting in coexistence of La₃NbO₇ and LaCoO₃ in air. Of particular interest is the stability of both the reduced LaNb_{1/3}Co_{2/3}O₃ (Co²⁺) and the oxidised LaCoO₃ (Co³⁺) in air, as it suggests that the former of these is entropy stabilised. Consequently this phase, and any solid solubility between the structurally similar LaCoO₃, should be very sensitive to changes in both T and pO₂. The improved stability of M³⁺ for M=Mn and Fe implies a much broader pO₂–T window for coexistence with LaNbO₄, with formation of the LaNb_{1/3}M_{2/3}O₃ phases unlikely except under strongly reducing conditions. An additional variable arises due to the non-stoichiometry observed for LaMnO₃, linked to the formation of Mn⁴⁺,²⁸ and accordingly a small solid solution region exists around this composition.²⁶ With increasing pO₂ the formation of Mn⁴⁺ can thus not be ignored, though it is unlikely alter the phase relations given here.

Available thermal expansion data for the systems investigated here is presented in Table 3, and it is clear that whilst the perovskite materials represent a favourable chemical match with LaNbO₄, thermophysical compatibility is more complex. The most obvious challenge is the marked change in TEC above and below the monoclinic–tetragonal phase transition, with anisotropic expansion characteristics, particularly for the low temperature phase,²⁹ complicating this further. It is therefore

perhaps surprising that whilst the LaMnO₃ couple shows poor connectivity (Fig. 2), the LaFeO₃ phase remains well connected to the LaNbO₄ (Fig. 3). This can be understood in terms of the relative expansion coefficients of these materials: The TEC for the perovskite materials lie between the TEC's for the two polymorphs of LaNbO₄, so at high temperatures (where the samples are sintered), the relatively higher TEC of the perovskite phase generates tensile stress on cooling. However, below the LaNbO₄ phase transition the difference in the relative expansions of the two phases reverses so that cooling below the transition then acts to relieve the accumulated stress. The challenge is thus to form the LaMO₃/LaNbO₄ interface such that stresses in the high temperature region can be accommodated without interfacial cracking and separation. As the LaMO₃ perovskites tend to show similar TEC's (excepting the LaCoO₃ family), control of interfacial microstructure thus becomes critical, with compositions showing high fracture strength being favoured.

5. Conclusions

The solid-state reaction of LaNbO₄ with LaMO₃ M=Mn, Fe, Co and with La₂NiO₄ has been evaluated and representative phase diagrams for the systems proposed. LaNbO₄ shows general coexistence with perovskite-type compositions and transition metal binary oxides, but not with Ruddlesden–Popper type (A_{n+1}B_nO_{3n+1}) type phases. The LaFeO₃ and LaMnO₃ systems show no reaction with LaNbO₄. Coexistence of LaNbO₄ with both NiO and Ni has been directly confirmed, suggesting the possibility of a simple and direct route for the manufacture of LaNbO₄ based electrochemical cells using doped LaMO₃ (M=Mn, Fe) and Ni–LaNbO₄ cermet electrodes. Challenging thermal expansion characteristics for LaNbO₄ do complicate the matching of partner materials, but it is predicted that good connectivity between cell components can be achieved via careful materials choice coupled with control of interfacial microstructure.

Additionally, two new perovskite-type phases of composition LaNb_{1/3}M_{2/3}O₃ (M=Ni, Co) have been identified, taking an analogous structure to that of LaNb_{1/3}Mg_{2/3}O₃. The composition LaNb_{1/3}Co_{2/3}O₃ appears to be entropy stabilised, suggesting that stability of both may be strongly sensitive to pO₂ and temperature.

Acknowledgments

The authors would express their thanks to Rune Barland, Øystein Anderson and Trine Øyås for powder preparation. Funding for this work was provided by the NANOMAT programme; grant no. 158517413 – “Functional Oxides for Energy Technology”.

References

- Iwahara, H., Proton conducting ceramics and their applications. *Solid State Ionics*, 1996, **86**(8), 9–15.
- Bohn, H. G. and Schober, T., Electrical conductivity of the high-temperature proton conductor BaZr_{0.9}Y_{0.1}O_{2.95}. *J. Am. Ceram. Soc.*, 2000, **83**, 768–772.

Table 3
Linear thermal expansion coefficients for the compositions used in this study.

Composition	Temperature range	TEC (K ⁻¹)	Reference
LaNbO ₄	473–773 K	14 × 10 ⁻⁶	35
	800–973 K	8.4 × 10 ⁻⁶	
LaMnO ₃	1123 K	11.33 × 10 ⁻⁶	36
LaFeO ₃	573–693 K	11.6 × 10 ⁻⁶	37
	753–1193 K	10.9 × 10 ⁻⁶	
LaCoO ₃	RT–1100 K	20–22 × 10 ⁻⁶	38
LaCr _{0.4} Ni _{0.6} O ₃	385–1323 K	10.6 × 10 ⁻⁶	39

- Yajima, T. and Iwahara, H., Studies on proton behavior in doped perovskite-type oxides. II. Dependence of equilibrium hydrogen concentration and mobility on dopant content in Yb-doped SrCeO₃. *Solid State Ionics*, 1992, **53–56**, 983–988.
- Kreuer, K. D., Proton-conducting oxides. *Ann. Rev. Mater. Res.*, 2003, **33**, 333–359.
- Iwahara, H., Technological challenges in the application of proton conducting ceramics. *Solid State Ionics*, 1995, **77**, 289–298.
- Scholten, M. J., Schoonman, J., Vanmiltenburg, J. C. and Oonk, H. A. J., Synthesis of strontium and barium cerate and their reaction with carbon dioxide. *Solid State Ionics*, 1993, **61**, 83–91.
- Anselmi-Tamburini, U., Buscaglia, M. T., Viviani, M., Bassoli, A., Bottino, C., Buscaglia, V. et al., Solid-state synthesis and spark plasma sintering of submicron BaY_xZr_{1-x}O_{3-x/2} (x = 0, 0.08 and 0.16) ceramics. *J. Eur. Ceram. Soc.*, 2006, **26**, 2313–2318.
- Haugrud, R. and Norby, T., Proton conduction in rare-earth ortho-niobates and ortho-tantalates. *Nat. Mater.*, 2006, **5**, 193–196.
- Haugrud, R. and Norby, T., High-temperature proton conductivity in acceptor-doped LaNbO₄. *Solid State Ionics*, 2006, **177**, 1129–1135.
- Fukada, S., Suemori, S. and Onoda, K., Proton transfer in SrCeO₃-based oxide with internal reformation under supply of CH₄ and H₂O. *J. Nucl. Mater.*, 2006, **348**, 26–32.
- Song, S. J., Lee, T. H., Wachsmann, E. D., Chen, L., Dorris, S. E. and Balachandran, U., Defect structure and transport properties of Ni–SrCeO₃-delta cermet for hydrogen separation membrane. *J. Electrochem. Soc.*, 2005, **152**, J125–J129.
- Iwahara, H., Asakura, Y., Katahira, K. and Tanaka, M., Prospect of hydrogen technology using proton-conducting ceramics. *Solid State Ionics*, 2004, **168**, 299–310.
- Boehm, E. and McEvoy, A. J., Protonic electroceramics for fuel cells. *Fuel Cells*, 2006, **6**, 54–58.
- Mokkelbost, T., Andersen, Ø., Strom, R. A., Wiik, K., Grande, T. and Einarsrud, M.-A., High temperature proton conducting LaNbO₄-based materials. Part II. Sintering properties and solubility of alkali earth oxides. *J. Am. Ceram. Soc.*, 2007, **90**, 3395–3433.
- Choi, I. K., Cho, B. J., Paik, J. H., Nahm, S., Kim, J. S., Lee, H. J. et al., Crystal structure of La(Mg_{2/3}Nb_{1/3})O₃ ceramics. *Mater. Res. Bull.*, 2000, **35**, 921–928.
- JCPDS-ICDD database, 1999.
- Burdese, A., Borlora, M. L. and Rolando, P., Systems between niobium and the oxides of nickel and cobalt. *Atti Accad. Sci. Torino: I. Classe Sci. Fis. Mater. Nat.*, 1964–1965, **99**, 565–575.
- Zinkevich, M. and Aldinger, F., Thermodynamic analysis of the ternary La–Ni–O system. *J. Alloys Compd.*, 2004, **375**, 147–161.
- Zuev, M. G., Phase behavior of in the systems La₂O₃–B₂O₃–Ta₂O₅ and La₂O₃–B₂O₃–Nb₂O₅ in the subsolidus region. *Zhur. Neorganicheskoi Khim.*, 1998, **43**, 1229–1232.
- Zhang, Z. and Greenblatt, M., Synthesis, structure, and properties of Ln₄Ni₃O_{10-δ} (Ln=La, Pr, and Nd). *J. Solid State Chem.*, 1995, **117**, 236–246.
- Khamman, O., Yimnirun, R. and Ananta, S., Phase and morphology evolution of corundum-type Ni₄M₂O₉ powders synthesized by solid-state reaction. *Mater. Lett.*, 2007, **61**, 2565–2570.
- Bogatskii, D. P., State diagram of the system nickel-oxygen and physico-chemical nature of the solid phases in that system. *Zhurnal Obshchei Khimii*, 1951, **21**, 3–10.
- Amow, G., Davidson, I. J. and Skinner, S. J., A comparative study of the Ruddlesden–Popper series, La_{n+1}Ni_nO_{3n+1} (n=1, 2 and 3), for solid-oxide fuel-cell cathode applications. *Solid State Ionics*, 2006, **177**, 1205–1210.
- Fossdal, A., Einarsrud, M.-A. and Grande, T., Phase relations in the pseudo ternary system La₂O₃–SrO–Fe₂O₃. *J. Am. Ceram. Soc.*, 2005, **88**, 1988.
- Grundy, A. N., Hallstedt, B. and Gauckler, L. J., *Calphad*, 2004, **28**, 191.
- Vanroosmalen, J. A. M., Vanvlaanderen, P., Cordfunke, E. H. P., Ijdo, W. L. and Ijdo, D. J. W., Phases in the perovskite-type LaMnO_{3+δ} solid solution and the La₂O₃–Mn₂O₃ phase diagram. *J. Solid State Chem.*, 1995, **114**, 516–523.
- Kitayama, K., Thermogravimetric study of the Ln₂O₃–Co–Co₂O₃ system. *J. Solid State Chem.*, 1997, **131**, 18–23.
- Bakken, E., Norby, T. and Stolen, S., Redox energetics of perovskite-related oxides. *J. Mater. Chem.*, 2002, **12**, 317–323.
- Jian, L. and Wayman, C. M., Monoclinic-to-tetragonal phase transformation in a ceramic rare-earth orthoniobate, LaNbO₄. *J. Am. Ceram. Soc.*, 1997, **80**, 803–806.
- Cheetham, A. K., Rao, C. N. R. and Vogt, T., Magnetic structure and giant magnetoresistance of ferromagnetic La_{1-δ}Mn_{1-δ}O₃—An example of double-exchange striction? *J. Solid State Chem.*, 1996, **126**, 337–341.
- Tsunekawa, S., Kamiyama, T., Sasaki, K., Asano, H. and Fukuda, T., Precise structure-analysis by neutron-diffraction for RNbO₄ and distortion of NbO₄ tetrahedra. *Acta Cryst. A*, 1993, **49**, 595–600.
- Falcon, H., Goeta, A. E., Punte, G. and Carbonio, R. E., Crystal structure refinement and stability of LaFe_xNi_{1-x}O₃ solid solutions. *J. Solid State Chem.*, 1997, **133**, 379–385.
- Jorgensen, J. D., Dabrowski, B., Pei, S., Richards, D. R. and Hinks, D. G., Structure of the interstitial oxygen defect in La₂NiO_{4+δ}. *Phys. Rev. B*, 1989, **40**, 2187–2199.
- Kahn-harari, A., Mazerolles, L., Michel, D. and Robert, F., Structural description of La₃NbO₇. *J. Solid State Chem.*, 1995, **116**, 103–106.
- Mokkelbost, T., Lein, H. L., Vullum, P. E., Holmestad, R., Grande, T. and Einarsrud, M.-A., High temperature proton conducting LaNbO₄-based materials. Part III. Mechanical and thermal properties. *Ceram. Int.*, in press.
- Raj, E. S., Skinner, S. J. and Kilner, J. A., Solution synthesis and electrical properties of K₂NiF₄ type LaSrAlO₄. *Solid State Sci.*, 2004, **6**, 825–829.
- Fossdal, A., Menon, M., Waernhus, I., Wiik, K., Einarsrud, M. A. and Grande, T., Crystal structure and thermal expansion of La_{1-x}Sr_xFeO_{3-δ} materials. *J. Am. Ceram. Soc.*, 2004, **87**, 1952–1958.
- Kharton, V. V., Naumovich, E. N., Kovalevsky, A. V., Viskup, A. P., Figueiredo, F. M., Bashmakov, I. A. et al., Mixed electronic and ionic conductivity of LaCo(M)O₃ (M=Ga, Cr, Fe or Ni). IV. Effect of preparation method on oxygen transport in LaCoO_{3-δ}. *Solid State Ionics*, 2000, **138**, 135–148.
- Hofer, H. E. and Kock, W. F., Crystal-chemistry and thermal-behaviour in the La(CrNi)O₃ perovskite system. *J. Electrochem. Soc.*, 1993, **140**, 2889–2894.